

## Punch 4300S SRI

*High Performance Fin Press Oil For  
Air Conditioners And Other Punchings*

### Benefits :

- Vaporizes and does not exhibit oil staining during high speed punching with silicon steel plates or electrical thin plates.
- Ensures that each sheet can be readily separated through the use of a low-boiling point solvents and special additives during the annealing process.
- Extends life of metal moulds during high-speed stroking, thereby increasing productivity.
- Contains highly purified base oil with special lubrication improvement agents and abrasion prevention agent.
- Provides excellent long term chemical stability.
- Does not react with aluminum or copper.
- Colorless and odorless.
- Oil residue compatible with R-407C, R-409, R-410A, R-22, R-134A and other New Age Freons.
- Environment friendly product. Has no harmful effects on humans as the raw materials used are FDA approved. Does not contain Ozone Depleting Substances

### Applications :

- High speed press in Aluminum, Si. Steel plate
- For related stamping applications in various industries.
- For heat exchanger hair pin copper tubes bending.
- For Punching of copper and copper alloy sheets.

Characteristics	Test Method	Unit	Specifications
Appearance	Visual	–	Clear
Color	Visual	–	Colorless
Specific Gravity(15/4°C) [typ]	CTM*	–	0.770
Viscosity @ 40°C	ASTM D-445	cSt	1.557
Flash Point [typ]	ASTM D-92	°C	62
Pour Point [typ]	ASTM D-97	°C	- 35
Moisture Content	CTM*	%	Nil
Aniline Point [typ]	ASTM D-611	°C	80
Copper Strip Corrosion	ASTM D-130	–	1a (No Corrosion)

\*CTM=Corporate Test Method  
Make: Dyna Solutions

MSDS available on request.

Due to continual upgradation of products above data is subject to change without notice  
This supersedes our previously issued data sheets.

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